

Sonion Transfer Qualification Certificate

Sonion is pleased to announce that the following electromechanical component and production line has passed our validation process after transfer from Poland to Vietnam, February 10th, 2009.

DCU 254 Volume Controls



- 2nd generation Digital Control Unit for ITE applications
- Continuous rotation with no end stop
- 10 switch activations per rotation

Qualified by passing

Machine Installation (IQ)
Operator Training Qualification (OQ)
Control Plan Implementation (OQ)
Product Quality Level Obtained (PQ)

<input checked="" type="checkbox"/>	Machine Operation (IQ/OQ)	<input checked="" type="checkbox"/>
<input checked="" type="checkbox"/>	Production Manual Implementation (OQ)	<input checked="" type="checkbox"/>
<input checked="" type="checkbox"/>	Calibration Process Implementation (OQ)	<input checked="" type="checkbox"/>
<input checked="" type="checkbox"/>	Validation Documentation in Place	<input checked="" type="checkbox"/>

Releasing Conditions

Released for Manufacturing	<input checked="" type="checkbox"/>
Released for Sales	<input checked="" type="checkbox"/>
Released for Shipping	<input checked="" type="checkbox"/>

Please see additional product information at www.sonion.com

Roskilde, November 19th, 2009
Qualified by Quality Management, Sonion:

Should you have any questions or need further information, please do not hesitate to contact Customer Quality Service, Denmark;
E-mail: sonion.cqs@sonion.com




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Electromechanicals

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