

# Sonion Transfer Qualification Certificate

Sonion is pleased to announce that the following electromechanical component and production line has passed our validation process after transfer from Poland to Vietnam, August 17<sup>th</sup>, 2007.

## DCU 193 Volume Controls



- 2<sup>nd</sup> generation Digital Control Unit for BTE or ITE applications
- Continuous rotation with no end stop
- 5, 7, 10 or 15 switch activations per rotation

## Qualified by passing

Machine Installation (IQ)  
Operator Training Qualification (OQ)  
Control Plan Implementation (OQ)  
Product Quality Level Obtained (PQ)

<input checked="" type="checkbox"/>	Machine Operation (IQ/OQ)	<input checked="" type="checkbox"/>
<input checked="" type="checkbox"/>	Production Manual Implementation (OQ)	<input checked="" type="checkbox"/>
<input checked="" type="checkbox"/>	Calibration Process Implementation (OQ)	<input checked="" type="checkbox"/>
<input checked="" type="checkbox"/>	Validation Documentation in Place	<input checked="" type="checkbox"/>

## Releasing Conditions

Released for Manufacturing	<input checked="" type="checkbox"/>
Released for Sales	<input checked="" type="checkbox"/>
Released for Shipping	<input checked="" type="checkbox"/>

Please see additional product information at [www.sonion.com](http://www.sonion.com)

Roskilde, November 19<sup>th</sup>, 2009  
Qualified by Quality Management, Sonion:

Should you have any questions or need further information, please do not hesitate to contact Customer Quality Service, Denmark;  
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SONION